



FORSA 8BN

Forged Steel

Chemical composition

	C	Mn	Si	Cr	Mo	Ni
FORSA 5	<u>0.4</u>	<u>0.7</u>	<u>0.3</u>	<u>0.5</u>	<u>0.1</u>	-
	<u>0.6</u>	<u>0.9</u>	<u>0.4</u>	<u>0.6</u>	<u>0.2</u>	-
FORSA 4A	<u>0.3</u>	<u>0.7</u>	<u>0.3</u>	<u>0.9</u>	<u>0.2</u>	-
	<u>0.5</u>	<u>0.9</u>	<u>0.4</u>	<u>1.1</u>	<u>0.25</u>	-
FORSA 4B	<u>0.3</u>	<u>0.7</u>	<u>0.3</u>	<u>0.9</u>	<u>0.3</u>	-
	<u>0.5</u>	<u>0.9</u>	<u>0.4</u>	<u>1.1</u>	<u>0.35</u>	-
FORSA 5A	<u>0.4</u>	<u>0.7</u>	<u>0.3</u>	<u>0.9</u>	<u>0.2</u>	-
	<u>0.6</u>	<u>0.9</u>	<u>0.4</u>	<u>1.1</u>	<u>0.25</u>	-
FORSA 5B	<u>0.4</u>	<u>0.7</u>	<u>0.3</u>	<u>0.9</u>	<u>0.3</u>	-
	<u>0.6</u>	<u>0.9</u>	<u>0.4</u>	<u>1.1</u>	<u>0.35</u>	-
FORSA 6A	<u>0.5</u>	<u>0.3</u>	<u>0.3</u>	<u>0.9</u>	<u>0.2</u>	-
	<u>0.7</u>	<u>0.5</u>	<u>0.4</u>	<u>1.1</u>	<u>0.25</u>	-
FORSA 6B	<u>0.5</u>	<u>0.3</u>	<u>0.2</u>	<u>1.4</u>	<u>0.3</u>	-
	<u>0.7</u>	<u>0.5</u>	<u>0.4</u>	<u>1.6</u>	<u>0.35</u>	-
FORSA 8A	<u>0.7</u>	<u>0.3</u>	<u>0.2</u>	<u>1.4</u>	<u>0.2</u>	-
	<u>0.9</u>	<u>0.5</u>	<u>0.4</u>	<u>1.6</u>	<u>0.25</u>	-
FORSA 8B	<u>0.7</u>	<u>0.3</u>	<u>0.2</u>	<u>1.4</u>	<u>0.3</u>	-
	<u>0.9</u>	<u>0.5</u>	<u>0.4</u>	<u>1.6</u>	<u>0.35</u>	-
FORSA 8BN	<u>0.7</u>	<u>0.3</u>	<u>0.3</u>	<u>1.4</u>	<u>0.3</u>	<u>0.6</u>
	<u>0.9</u>	<u>0.5</u>	<u>0.4</u>	<u>1.6</u>	<u>0.35</u>	<u>0.8</u>
FORSA 3CN	<u>0.3</u>	<u>0.3</u>	<u>0.2</u>	<u>1.5</u>	<u>0.4</u>	<u>1.5</u>
	<u>0.4</u>	<u>0.5</u>	<u>0.4</u>	<u>2.5</u>	<u>0.5</u>	<u>2.5</u>

Properties

	Hardness HB	Tensile strength MPa	Elongation %
FORSA 5	200-240	700-800	>16
FORSA 4A	220-260	750-900	>14
FORSA 4B	240-300	800-1000	>14
FORSA 5A	240-300	800-1000	>14
FORSA 5B	240-320	800-1100	>14
FORSA 6A	240-320	800-1100	>12
FORSA 6B	270-320	900-1100	>14
FORSA 8A	280-320	950-1100	>10
FORSA 8B	280-320	950-1100	>12
FORSA 8BN	270-320	950-1100	>14
FORSA 3CN	240-300	800-1000	>18

Features & Benefits

- Excellent wear resistance
- Good resistance to rotating deflection
- Excellent fire crack resistance

Description

Hyper-eutectoid forged steel alloyed with Ni, Cr and Mo with a perlitic or bainitic microstructure and homogeneously distributed fine secondary carbides

Applications

Work rolls in 2-high roughing or intermediate stands of rail and billet mills
Work rolls for roughing and intermediate stands in rod and light section mills

Recommendation

This roll material requires a sophisticated cooling system to prevent thermal cracking of the surface

Comparative properties

	Fire crack resistance	Toughness	Wear resistance
FORSA 5	***	**	*
FORSA 4A	**	**	*
FORSA 4B	***	**	*
FORSA 5A	**	**	**
FORSA 5B	***	**	**
FORSA 6A	**	**	**
FORSA 6B	***	**	**
FORSA 8A	**	*	***
FORSA 8B	***	*	***
FORSA 8BN	****	**	***
FORSA 3CN	****	****	**